



Extrusion Process Questionnaire

Company:	Contact:
Address:	Phone:
Date:	Email:

Feedscrew Details:

Screw Dia:	Feed Depth:
L/D Ratio:	Metering Depth:
Overall Length:	Shank Length:
Shank Length:	Current Screw Design: GP Barrier Mixer
Feed Length:	Current Screw Base material:
Transition Length:	Current Screw Life:
Metering Length:	

Barrel Temperature Settings:

Zone 1:	Zone 3:
Zone 2:	Zone 4:

Current Process:

Max RPM:
Max Head Pressure:
Resins Processed:
Resin Feed Form:
Color Type (C.C/Dry Blend/Liquid):
Specific Additives (% usage of each):

Current Wear Pattern:

Where is most of the wear?: Feed Transition Metering
How much O.D. Wear?:
Root Wear?: Yes No
Screw cleaning Process: (circle all that apply) Purge Wire Brush Oven Other

Notes / Comments:
